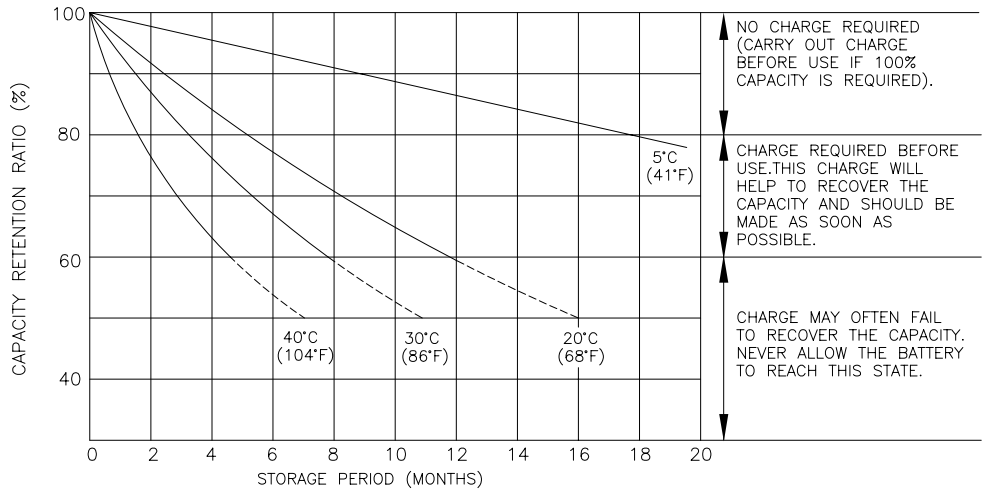


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
0	INITIAL DWG RELEASE	941202	E.BIRNS



NO CHARGE REQUIRED (CARRY OUT CHARGE BEFORE USE IF 100% CAPACITY IS REQUIRED).

CHARGE REQUIRED BEFORE USE. THIS CHARGE WILL HELP TO RECOVER THE CAPACITY AND SHOULD BE MADE AS SOON AS POSSIBLE.

CHARGE MAY OFTEN FAIL TO RECOVER THE CAPACITY. NEVER ALLOW THE BATTERY TO REACH THIS STATE.

DRAFTING REFERENCE:
06B-001B.DWG

NOTICE
This information disclosed herein was originated by and is the property of BIRNS Inc. Except for uses which may be expressly granted, BIRNS Inc. reserves all patent proprietary, design, use, sale, manufacturing and reproduction rights in and to said information and this document.

MATERIAL	NONE
TREATMENT	NONE
FINISH	NONE
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES

ALL DIMENSIONS TO APPLY AFTER PLATING

.000 _____ ±.005
.00 _____ ±.010
.0 _____ ±.015

FRACTIONS ± 1/32
ANGULAR ± 1/2°
ROUGHNESS 63
METRIC ± .5
DRILLED HOLES UP TO 1/2 + .005 - .001

THREADS MUST BE FREE OF SHARP EDGES AND BURRS
RADIUS ALL SHARP EDGES .005 - .015
RADIUS BLEND ALL CHAMFERS
FILLET RADII TO BE .015

CONTRACT NUMBER	
DRAWN	DATE
D.MILLER	930325
CHECK	DATE
J.KO	941201
ENGR	DATE
P.CALLAN	930325
APPROVED	DATE
E.BIRNS	941202

BIRNS INC. MAIN PLANT: 1720 FISKE PLACE
OXNARD, CA. 93033
TELEPHONE: (805) 487-5393

TITLE
6V BATTERY, SHELF
LIFE & STORAGE

SIZE	CAGE CODE	DWG NO.
B	589608	06B-001B
SCALE: NONE	UNIT WT.:	SHEET OF